

All Richmond Spools . . .

- Are CAD/CAM designed for lightest weight yet optimum strength
- Are CNC machined 4140 forged and are fully heat treated to aircraft specifications
- Have minimum run out to allow the optimum pattern for performance and life
- Are race proven on strip and track



REAR END TYPE	TYPE	MATL	DESCRIPTION	SPLINE	PART #	PRESSURE ANGLE
Ford 9"	Full	Steel		28	81-0928-1	45
Ford 9"	Full	Steel		31	81-0931-1	45
Ford 9"	Full	Steel		33	81-0933-1	45
Ford 9"	Full	Steel	3.250 case 30 PA	35	81-0935-3	30
Ford 9"	Full	Steel	2.891/3.062 case	35	81-0935X-1	30
Ford 8.8	Full	Steel	C-Clip elim reqd	31	81-8831-1	45
Ford 8.8	Full	Steel	C-Clip elim reqd	33	81-8833-1	45
GM 8.5 10 Bolt	Full	Steel	C-Clip elim reqd	28	81-1028-1	45
GM 8.5 10 Bolt	Full	Steel	C-Clip elim reqd	30	81-1030-1	45
GM 12 Bolt	Full	Steel	C-Clip elim reqd	30	81-1230-1	45
GM 12 Bolt	Full	Steel	C-Clip elim reqd	33	81-1233-1	45
GM 12 Bolt Trk 4 ser	Full	Steel	C-Clip elim reqd	30	81-1230T-1	45
Dana 44 3.92 up	Full	Steel		30	81-4430-1	30
Chry 8-3/4	Full	Steel		30	81-87530-1	30

NOTE: Pressure angle of spool must be the same as the angle of the axle splines.



Always in stock at your local RICHMOND distributor

Mini-Spools

REAR END TYPE	TYPE	MATL	SPLINE	PART #
Ford 9"	Mini	Steel	28	78-0928-1
Ford 9"	Mini	Steel	31	78-0931-1
GM 8.5 10 Bolt	Mini	Steel	28	78-1028-1
GM 8.2 10 Bolt	Mini	Steel	28	78-8228-1
GM 12 Bolt Car	Mini	Steel	30	78-1230-1
Ford 8.8	Mini	Steel	28	78-8828-1
Ford 8.8	Mini	Steel	31	78-8831-1
GM 7.5	Mini	Steel	26	78-7526-1*
GM 7.5	Mini	Steel	28	78-7528-1**
Dana 44	Mini	Steel	30	78-4430-1



*NOTE: Mini-Spool 78-7526-1 fits 7.5" carrier with 26 Splines with inside carrier spacing of 2.680".
Mini-Spools will not fit 7.625" carriers.

**NOTE: For use with bolt-in 28 spline style axles only.

Cross Shaft Pins

REAR END TYPE	TYPE	MATL	SPLINE	PART #
Ford 9"	Mini	Steel	All	CSPF9
GM 8.5 10 Bolt	Mini	Steel	28	CSPGM85
GM 8.2 10 Bolt	Mini	Steel	28	CSPGM82
GM 12 Bolt Car	Mini	Steel	30	CSPGM12
Ford 8.8	Mini	Steel	28	CSPF88E
Ford 8.8	Mini	Steel	31	CSPF88L
GM 7.5	Mini	Steel	26	CSPGM75
Dana 44	Mini	Steel	30	CSPD44

These Cross Pins can be used only with Mini-Spools.



Spool Bearing Kits

REAR END TYPE	TYPE	PART #
Ford 9"	Full	2.891 case 29-0002-1
Ford 9"	Full	3.062 case 29-0004-1
Ford 9"	Full	3.250 case 29-0003-1
Ford 9"	Full	3.812 case 29-0011-1
Ford 8.8	Full	29-0005-1
GM 8.5, 10 Bolt	Full	(28 spline) 29-0013-1
GM 8.5, 10 Bolt	Full	(30 spline) 29-0006-1
GM 12 Bolt	Full	29-0005-1
Chry 8-3/4	Full	29-0010-1

Spool Bearing Kits come only with Bearings and Bearing Races.

